



Agricultural/Industrial/Construction  
Radial Tires

## LIMITED WARRANTY POLICY



- Ensure rim diameter exactly matches rim diameter molded on tire
- Inspect valve cores for proper air retention. Replace damaged or leaky cores
- Use sealing valve caps to prevent loss of air or fluid
- Inflate tire to BKT's recommended cold inflation pressure for tire's intended service
- Inspect inside of tire for dirt, liquids or foreign material and clean/remove before installing the tube and before mounting on rim
- Do not run over objects that may damage the tire through impact or penetration such as glass, metal, sharp rocks, etc.
- Adhere to load carrying capacity and speed rating of the tire. Refer to BKT literature for load and speed related information
- Do not inflate a tire that has been flat or seriously under-inflated without removing and checking for tire, tube or rim damage
- Do not re-inflate a tire that has been operated in a run-flat or under-inflated condition (80% or less of recommended pressure). Demount and inspect tire and rim parts before re-inflating
- Do not attempt to demount a tire from a rim unless you are sure that the tire is completely deflated. Failure to follow this practice can cause the assembly to burst with force sufficient to cause serious injury or death
- Do not rework, weld, heat or braze rims
- Do not use any rim part that is bent, pitted from corrosion, cracked or worn. These are unserviceable parts and must be destroyed so that they cannot be used. Remove rust, dirt or foreign material from rim parts
- Do not hit tire or rim with hammer
- Check the pressure in your tires at regular intervals when the tires are cool
- Use an accurate pressure gauge and maintain the inflation pressure as recommended by BKT
- When a tube is used, check tire for damage, presence of dirt or foreign material inside tire before tube is installed. Do not use buckled, creased, or poor repaired tube. Tires that have failed due to defective tubes are not covered by this limited warranty.



### PROPERTY DAMAGE, SERIOUS INJURY OR DEATH MAY RESULT FROM:

- FAILURE DUE TO UNDER INFLATION  
OVERLOADING: Refer to BKT literature for inflation and load capacities
- EXPLOSION OF TIRE / RIM ASSEMBLY DUE TO IMPROPER MOUNTING

### FAILURE TO DEFLATE SINGLE OR DUAL ASSEMBLIES COMPLETELY BEFORE DISMOUNTING:

Before loosening any clamps or nuts that attach a multi-piece rim assembly to a vehicle, always completely deflate all tires by removing the valve core(s). Never attempt to remove a tire from a rim unless the tire is completely deflated. In both cases above, check the valve stem by to make sure it is not plugged.

### WELDING, BRAZING OR USING ANY TYPE OF HEAT SOURCE ON A MOUNTED TIRE / RIM ASSEMBLY:

Do not, under any circumstances, attempt to rework, weld, heat or braze any rim components that are cracked, broken or damaged. Replace with new part or parts that are not cracked, broken or damaged, and which are the same size, type, and manufacturer. Consult the rim manufacturer concerning proper replacement components.

### TO OBTAIN WARRANTY SERVICE:

Contact an authorized BKT dealer or representative. Provide proof of purchase of the product and purchase date.

The authorized dealer or representative will contact BKT to arrange for the processing of your claim. The dealer has no authority or responsibility to make the determination as to eligibility for coverage under the warranty.

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**\*For USA and Canada**

Off-Highway Tire Solutions

**THIS LIMITED WARRANTY** covers BKT branded radial tires that bear BKT identification and serial numbers sold & used in North America (USA and Canada) and which are manufactured on or after July 1, 2016.

This warranty applies to BKT radial tires for a maximum period of nine years (108 months) from the **date of purchase** or date of manufacture for any defect in workmanship and/or materials and for three years (36 months) for field hazard and stubble damage. Under any condition, no warranty coverage is provided 120 months after date of manufacture.

This limited warranty covers all BKT branded agricultural and industrial /construction radial tires. A covered tire that becomes unserviceable (i.e. cannot be repaired per RMA Standards) due to a workmanship/ material condition, field hazard or stubble damage and has at least 5/32nds of an inch tread remaining is eligible for consideration under this limited warranty. BKT agricultural radial tires eligible for removal from service must be non-repairable or unserviceable.

## ELIGIBILITY

All BKT radial tires bearing the BKT brand name and a complete serial number molded on the sidewall is warranted to be free from manufacturing defects within the manufacturer's control. If an examination by an authorized BKT representative shows that any such tire failed as a result of manufacturing defects, it will be at the discretion of BKT to either repair or issue credits toward the purchase of an equivalent BKT branded tire according to the included warranty coverage chart. The customer charge is calculated as the percentage from the chart multiplied by selling price of the new tire at the time of replacement, if the claim is accepted. The customer is responsible for all other charges including taxes, mounting, field service and other charges such as applicable freight. Tire age will be determined by sales invoice showing date of purchase. If proof of purchase is not available, tire age will be determined from the date of manufacture, molded on the sidewall. This warranty coverage is for radial tires used in normal applications as designated in BKT publications. Any use outside specifications automatically voids this warranty. Please consult BKT data book and manuals for tire specifications, maintenance, etc. All adjusted tires will be disabled and the serial numbers will be removed. Customer is responsible for disposal of adjusted tires.

## LIMITATIONS

This limited warranty is applicable to the original purchaser and is not assignable to subsequent owners. Any tire, no matter how well manufactured, may fail in service or become unserviceable due to conditions beyond the control of the manufacturer. This limited warranty is under no circumstances a representation that a tire failure cannot occur. No BKT dealer, agent, or representative has the

	PERCENT TREAD REMOVAL					
	0-10%	11-30%	31-50%	51-70%	71-85%	86-95%
TIRE AGE	CUSTOMER CHARGE					
2 YEARS OR LESS	FREE	FREE	30%	45%	65%	85%
3 YEARS OR LESS	15%	30%	45%	60%	75%	90%
4 YEARS OR LESS	30%	45%	60%	75%	85%	90%
5 YEARS OR LESS	45%	60%	70%	80%	90%	95%
6 YEARS OR LESS	60%	70%	80%	85%	90%	95%
7 YEARS OR LESS	70%	75%	80%	85%	90%	95%
8 YEARS OR LESS	80%	85%	90%	90%	95%	95%
9 YEARS OR LESS	90%	90%	90%	90%	95%	95%

authority to make any representation, promise, or agreement which in any way varies, alters or enhances the terms of this warranty.

## LIMITED WARRANTY EXCLUSIONS RADIAL TIRES

All BKT radial tire warranties are subject to the following exclusions:

- Warranty coverage more than 120 months from date of manufacturer.
- Tires for which alternative warranties or guarantees have been registered.
- Damage resulting from misuse, improper mounting, misapplication, use of non-approved rims, improper inflation, improper repair, overloading, running flat, misalignment or imbalance of wheels/rims, defective brakes or shock absorbers, abuse, willful damage, oil, chemical reaction, fire or other externally-generated heat, use of studs, water or other materials trapped inside the tire.
- Claims for irregular or rapid tread wear are not covered under this limited warranty
- Full service rendered, repaired or retread tires
- Any modifications to the tire (added buttress shoulders, regrooving, relugging, etc.) voids all warranties Any material added to the tire (tire fill, sealer, balancer, etc.) is not covered by this limited warranty and will not be compensated for in case of credit being issued under provisions of this warranty
- Any costs associated with the repairs of tires are not covered unless previously approved by BKT

	PERCENT TREAD REMOVAL		
	<25%	<50%	<75%
TIRES AGE	CUSTOMER CHARGE		
1YEAR OR LESS	25%	50%	75%
2YEARS OR LESS	50%	50%	75%
3 YEARS OR LESS	75%	75%	75%

- Costs of services, freight, taxes etc. following pro-rated replacement or repair of tires, and applicable federal, state, provincial and local taxes are not covered under this warranty.
- Disposal of tires and cost of disposal is the sole responsibility of the customer.
- Failure to observe Owner-User's obligation listed herein and in appropriate data books.
- ALL OTHER WARRANTIES, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY DISCLAIMED TO THE EXTENT PERMITTED BY LAW.
- BKT DISCLAIMS ANY WARRANTY OF FITNESS, MERCHANTABILITY, OR FITNESS FOR A PARTICULAR PURPOSE. THIS WARRANTY DOES NOT INCLUDE LOSS OF TIME, LOSS OF EQUIPMENT, LOSS OF PROFIT/ECONOMIC LOSS, LOSS OF USE OF VEHICLE, INCONVENIENCE, ANY INCIDENTAL PUNITIVE OR CONSEQUENTIAL DAMAGES PERSONAL INJURY OR DEATH.

## OWNER-USER'S OBLIGATIONS

It is the owner/user's obligation to operate tires within the load and speed limits at cold air pressures specified by BKT documentation or load and speed according to individual tire size, type and load capacity and to maintain proper alignment of wheels. The owner is subject to the benefits or limited warranty provided he has complied with the technical and maintenance recommendations.

## SAFETY RECOMMENDATIONS

Use all safety procedures and equipment during mounting and demounting any tire. Use extension hose, safety cage, slip on air chuck and all applicable safety equipment and procedures so that you can stand away during inflation.

Inspect inside of the tire for loose cords, cuts, penetrating objects or other carcass damage. Repair the damage if possible before installing tube, in case of a tube type tire. Tires with un-repairable damage should be discarded. Lubricate with only approved tire mounting lubricant or mild vegetable oil soap solution. Never use anti-freeze silicones or petroleum-based lubricants.